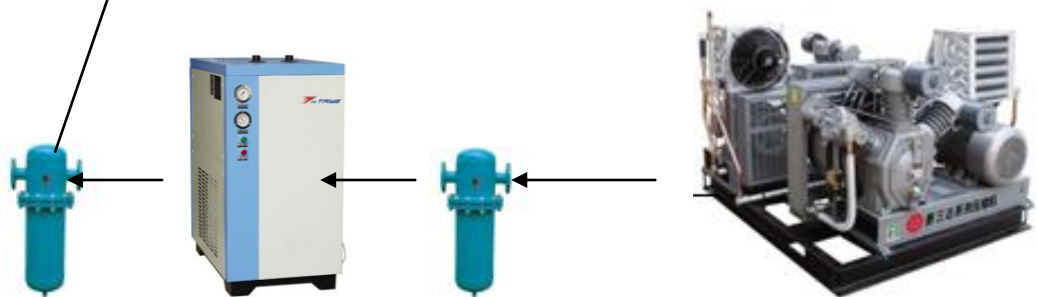


CM-9A semi-automatic bottle Blow Molding Machine



CM-9A semiautomatic Blow Molding Machine

I. Engineering item:

1. Capacity: 300-800pcs/hr
2. Max volume of product: 5 liter

II. Equipment and price list:

S / N	Description of goods	Specification	Unit	Unit price (USD)	Qty	Total price (USD)	Remark
1	CM-9A Semi-auto blow molding machine	One blower One heater	Set	6500	1	6500	1. 300-800BPH 2. Max.Vlume is 5L
HIGH PRESSURE COMPRESSED AIR SUPPLY							
2	High pressure air compressor	CWM1.2/30	Set	2500	1	2500	Shangair brand, 30bar
3	Air cooling dryer	TCLF-2.0/30	Set	1300	1	1300	With two pcs 2.0/30KG Air filters
4	Air tank	0.6/30KG	Set	1300	1	1300	
BOTTLE MOULD							
	0.1L to 1.5L	Mould steel	unit	810.--	1	810.--	2 cavities
	2L to 3L	Mould steel	unit	1380	1	1380.--	2 cavities
	3L to 5L	Mould steel	unit	1395	1	1395.--	Single cavity

REMARKS:

- (1.) PAYMENT: 30% AS DOWNPAYMENT BY T/T IN ADVANCE, 70% AS BALANCE BY T/T 10 DAYS BEFORE DELIVERY.
- (2.) ALL BANKING COSTS OUTSIDE CHINA ARE FOR BUYER'S ACCOUNT
- (3.) DELIVERY TIME: WITHIN 30 DAYS AFTER RECEIPT OF THE RELEVANT DOWN PAYMENT.
- (4.) BENEFICIARY: KINGTOP INTERNATIONAL GROUP LIMITED
- (5.) BENEFICIARY'S A/C NO.: 4444480411
- (6.) BANKER: STANDARD CHARTERED BANK SHENZHEN BRANCH
ADDRESS: UNIT 1-8, 52F, SHUN HING SQUARE,
DI WANG COMMERCIAL CENTRE,
NO. 5002, SHENNAN ROAD EAST,
SHENZHEN CHINA 518008
SWIFT: SCBL CNSX SHZ

Jackson Tsebe

Mathale Solutions

Tel: 011 24 1120

Cell: 083 519 3867/ 072 846 8549

Email: mathalesolutions@telkomsa.net

III Description:

1. CM-9A Semi-automatic blow molding machine :



1) Technical Specification :

S/N	ITEMS	UNIT	TECHNICAL DATA
BOTTLE	Product material		PET
	.volume	L	50ml-1500ml 2cav 2L-5L 1cav
	production	BPH	400BPH/5L 600BPH/1gallon
	neck diameter	mm	12-100
	Max.bottle height	mm	420
	Max.bottle diameter	mm	250

Blow mould	Clamping force	Kn	90
	Max.mould plate dimension(L*H)	mm	420*500
	Mould opening stroke	mm	200
	Mould stretching stroke	Mm	400
	Mould thickness	Mm	160-240
	Number of cavity	pc	2-cavity
Main machine electricity	Total power consumption	Kw	10
	Voltage/frequency	v/hz	adjustable
Air system	Operation pressure	Kg	8-12
	Blowing pressure	kg	30
	High pressure air consumption	M ³ /min	≤1.0
Machine size and weight	Main Machine dimension(L*W*H)	mm	1830*580*1800
	Main machine weight	Kg	600
	Heater dimension	mm	1450*700*1350
	heater weight	Kg	300

2) Spare parts list :

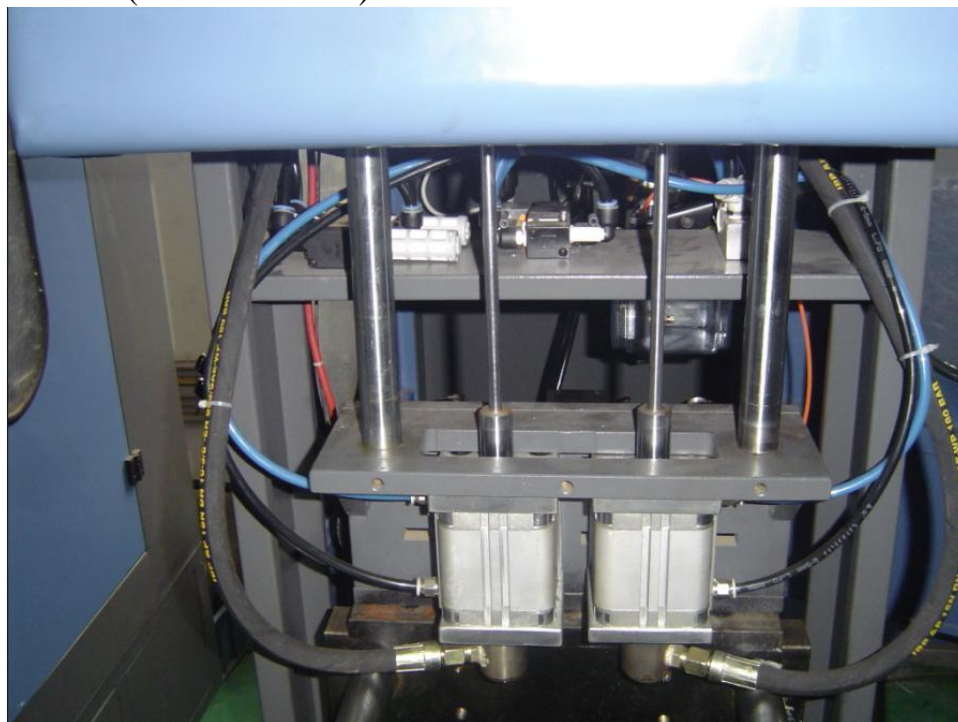
Components	Original Production Factory
Stretching Cylinder	AIRTAC,Taiwan
clamping Cylinder	AIRTAC,Taiwan
PLC Micro-Computer Controller	Bothfit,Nanjing,China
Electromagenetic Valve	FESTO, GERMAN
Filter	FESTO, GERMAN



Blower (Main Machine)



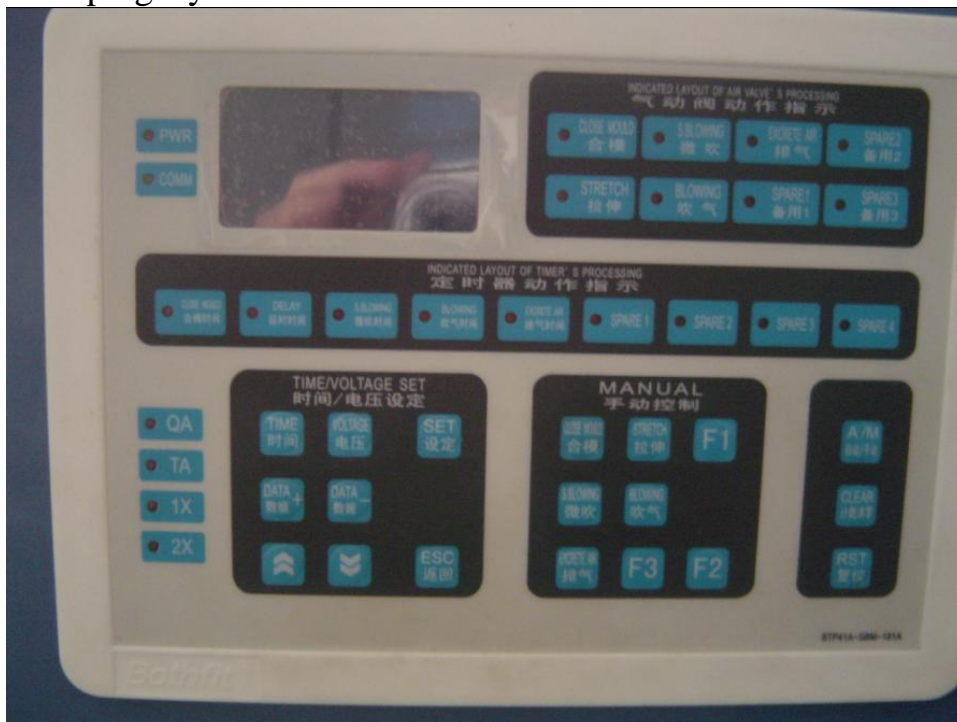
Heater



Stretching Cylinder from Airtac Taiwan



Clamping Cylinder from Airtac Taiwan



PLC Micro-Computer Controller from Bothfit, Nanjing, China

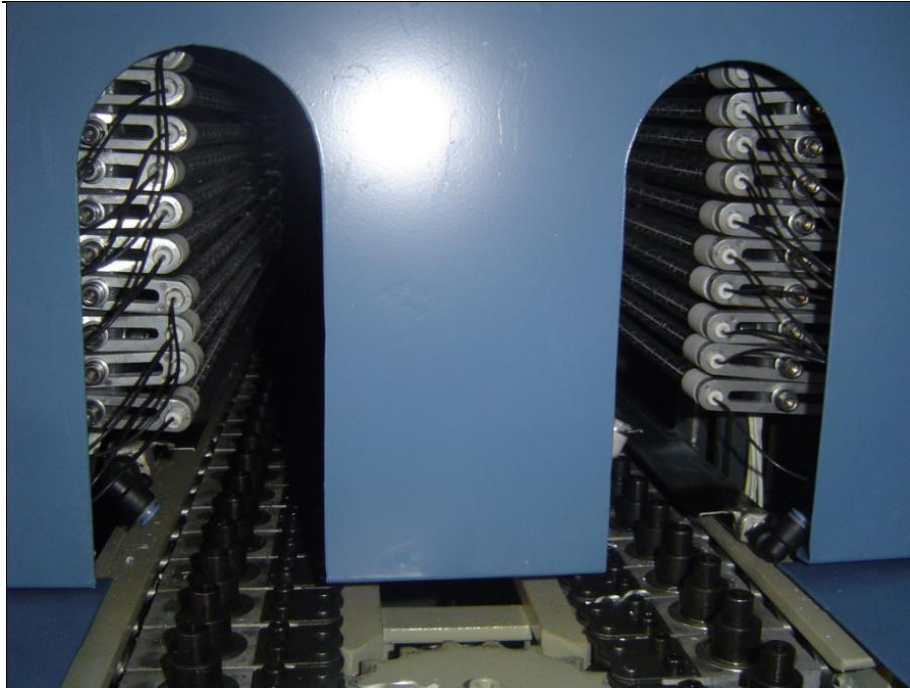


Filter from Festo, German

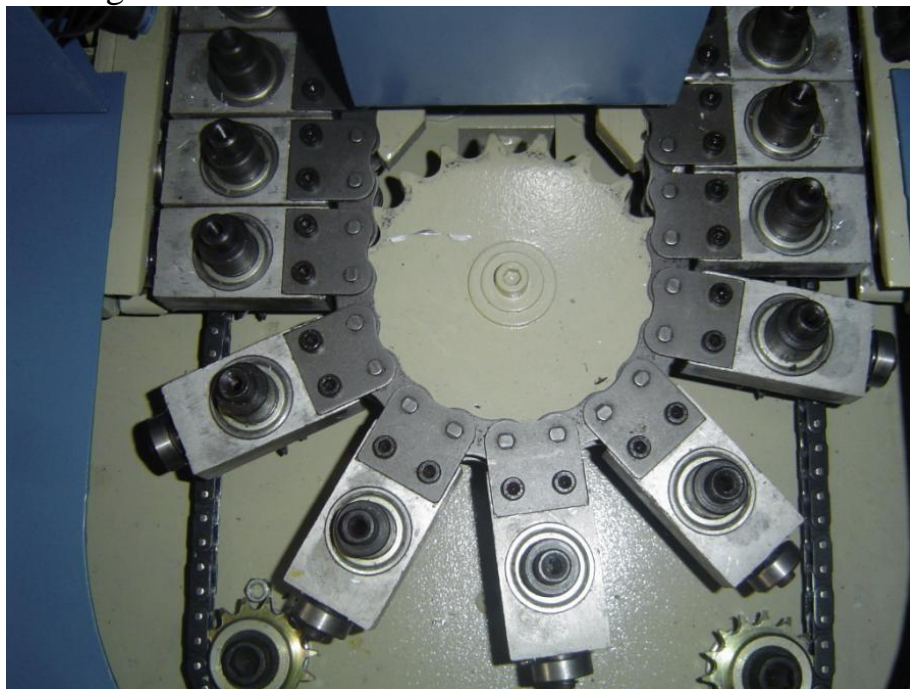


Electromagnetic Valve from Festo, German

PID Temperature control Meter



Heating tube



Preform Carrier

2.ACCESSORY MACHINE :

1)HIGH PRESSURE AIR COMPRESSOR:

Jackson Tsebe

Mathale Solutions

Tel: 011 24 1120

Cell: 083 519 3867/ 072 846 8549

Email:mathalesolutions@telkomsa.net



CWM-1.20/30 Air Compressor Specification

Description	Unit	Technical Data
Air Discharge	M ³ /min	1.20
Discharge Pressure	Mpa	3.0
Level of Compression		Two Stage
Motor Power	KW/HP	15/20
Rotate Speed	R.P.M	670
Mode of Pressure Adjusting		Electronical Adjustment
Size(Length,Width,Height)	mm x mm x mm	2100x1000x1400
Weight	Kg	750

2) AIR COOLING DRYER :



Model Specification	Metrology	TCLF-2.0/30
Processed air volume	M ³ /min	2.0
Working pressure	Mpa	3.0
Inlet air temperature	°C	≤80
Dew-point temperature	°C	2-10
Refrigerant type		R22
Refrigerant compressor power	HP	0.75
Caliber of airinlet and outlet	mm	3.0
Ambient temperature	°C	5-45
Power supply	V/HZ	220/50
Machine size	mm x mm x mm (LXWXH)	950×600×1100
Machine weight	Kg	110