

CM-9B semiautomatic Blow Molding Machine



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I. Engineering item:

1. Capacity: 400-500pcs/hr/set (based on 5L)

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2. Max volume of product: 10 liter

II. Equipment and price list:

S/N	Description of goods	Specification	Unit	Unit price (USD)	Qty	Total price (USD)	Remark
1	CM-9B Semi-auto blow molding machine	One blower One heater	Set	8900	1	8900	1. 400-500BPH 2. Max. Volume: 10L
HIGH PRESSURE COMPRESSED AIR SUPPLY							
2	High pressure air compressor	1.2m ³ /mim 30Kg	Set	2500	1	2500	Shangair brand, 30bar
3	Air cooling dryer	TCLF-2.0/30	Set	1300	1	1300	With two pcs 2.0/30KG Air filters
4	Air tank	0.6/30KG	Set	1300	1	1300	
BOTTLE MOULD							
	3L	Mould steel	unit	1180	1	1180	2 cavities
	5L	Mould steel	unit	1680	1	1680	2 cavities
	6L	Mould steel	unit	1210	1	1210	Single cavity
	7L	Mould steel	unit	1390	1	1390	Single cavity
	10L	Mould steel	unit	1500	1	1500	Single cavity
PRICE TERM: FOB Shanghai, China							

REMARKS:

- (1.) **PAYMENT: 30% AS DOWNPAYMENT BY T/T IN ADVANCE, 70% AS BALANCE BY T/T 10 DAYS BEFORE DELIVERY.**
- (2.) **ALL BANKING COSTS OUTSIDE CHINA ARE FOR BUYER'S ACCOUNT**
- (3.) **DELIVERY TIME: WITHIN 30 DAYS AFTER RECEIPT OF THE RELEVANT DOWN PAYMENT.**
- (4.) **BENEFICIARY: KINGTOP INTERNATIONAL GROUP LIMITED**
- (5.) **BENEFICIARY'S A/C NO.: 4444480411**
- (6.) **BANKER: STANDARD CHARTERED BANK SHENZHEN BRANCH**
ADDRESS: UNIT 1-8, 52F, SHUN HING SQUARE,
DI WANG COMMERCIAL CENTRE,
NO. 5002, SHENNAN ROAD EAST,
SHENZHEN CHINA 518008
SWIFT: SCBL CNSX SHZ

III Description:

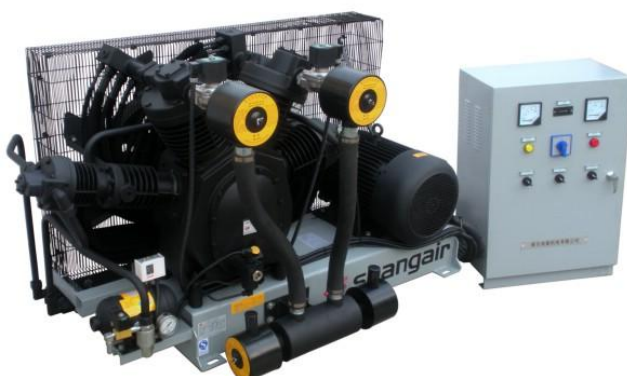
1. CM-9B Semi-automatic blow molding machine :

CM-9B semiautomatic bottle blow molding machine is suitable for producing PET plastic containers and bottles from 5000-10000ml. It is widely used to produce the carbonated bottle, mineral water, pesticide bottle oil bottle cosmetics, wide-mouth bottle etc.

- Adopting double crank to adjust mould ,heavy locking mould, stable and fast ,Adopt infrared oven to heat the perform ,the perform rotated and heated equally.
- The air system has been divided into two parts: pneumatic action part and bottle blow part to meet the different requirements for the action and blow. It can provide sufficient and steady high pressure for blowing large irregular shaped bottles.
- The machine is also equipped with muffler and oiling system to lubricate the mechanical part of the machine.
- The machine can be operated in the step-by-step mode and the semi- auto mode.
- The machine is small with low investment, easy and safe to operate by one person.

Main parameter:		
Model	CM-9B	
Container	Product material	PET
	Volume	5L-10L
	Theoretical output	300-500PCS/H
	Preform length	≤460mm
	Preform inner diameter	Φ15mm-200mm
Moulding	Max.mould plate Dimension(L x W)	470x500mm
	Max.mould thickness	370mm
	Clamping force	100KN
	Mould opening stroke	350mm
Machine size and weight	Main machine (L x W x H)	193*72*183cm
	Main machine weight	800Kg
	Heater (L x W x H)	187*63*145cm
	Heater weight	250Kg
	Power	17.5kw

HP air compressor:



Air compressor	Unit	1.2M ³ /30KG
Volume	M ³	1.2
Pressure	Kg	30
Speed	r/min	850
Power	KW	11
Overall Dimension	mm	2000*1100*1600
Weight	kg	620

Air Cooling Drier:



Refrigeration Air Dryer	Unit	2.0M ³ /3.0Mpa
Flow capacity	Nm ³ /min	2.0
W.P	Mpa	3.0
Inlet Temp.	°C	≤80
Dew point	°C	23
Ambient Temp.	°C	≤38
Power supply	V/HZ	220/50
Compressor power	Kw	0.75
Cold Medium	mm	1050x650x1100
Weight	Kg	120

Air Filter:



Refining-Filter	Unit	2.0M ³ /30Kg
Flow Capacity	M3/Min	2
Max. work pressure	Mpa	3.0
Inlet Temp.	°C	≤50
Cold Medium	mm	750*350*350
Weight	Kg	20